

IN THE SPECIFICATION:

Please add the following paragraph after the title:

Cross Reference To Related Application

[0001] This application is a ***national stage*** of PCT/EP2003/008971 filed August 13, 2003 and based upon DE 102 38 873 filed August 24, 2002 under the International Convention.

Please replace paragraph [0002] with the following amended paragraph:

[0002] The Then invention concerns a cylinder sleeve liner according to Claim 1 a as well as a process according to Claim 5 for producing a cylinder sleeve.

Please replace paragraph [0006] with the following amended paragraph:

[0006] The task is solved by a cylinder liner according to Claim 1 cylinder sleeve for a cylinder crank case, thereby characterized, that the cylinder sleeve (2) includes on one end (5) a contouring (6), wherein at least one highest rise (8) of the contouring (6) supports the cylinder sleeve (2) in a pressure injection casting tool against a center sleeve (4) as well as a process for producing a cylinder sleeve, wherein multiple sleeves (2, 3) are divided out from a tube (20), thereby characterized, that by one cutting tool (22) an axial movement is described relative to the tube (20) and the tube

(20) is moved circumferentially for production of the cylinder liner according to Claim 5.

Please replace paragraph [0007] with the following amended paragraph:

[0007] The inventive cylinder liner ~~according to Claim 1~~ has a contouring on one end. The contouring brings about a supporting of the cylinder liner on a (center) sleeve inside a die casting tool in the manner that at least one highest elevation of the cylinder liner lies against a tool edge of the sleeve. This edge forms for its part in the cylinder sleeve the boundary of the cylinder tube to the crank shaft housing.

Please replace paragraph [00013] with the following amended paragraph:

[00013] A further component of the invention is a process for production of a cylinder liner ~~according to Claim 5~~. The inventive process, in which cylinder liners are divided out of a single tube, characterizes itself thereby, that a cutting tool describes with regard to the pipe one axial movement, in comparison, to which the pipe itself is circumferentially or rotating moved.